

# **ICC-ES Evaluation Report**



**ESR-4947** 

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DIVISION: 06 00 00-WOOD, PLASTICS AND

COMPOSITES

Section: 06 50 00—Structural Plastics Section: 06 53 00—Plastic Decking

REPORT HOLDER:

FIBER COMPOSITES, LLC

**EVALUATION SUBJECT:** 

FIBERON® DECKING

#### 1.0 EVALUATION SCOPE

# 1.1 Compliance with the following codes:

- 2018, 2015, 2012 and 2009 International Building Code<sup>®</sup> (IBC)
- 2018, 2015, 2012 and 2009 International Residential Code<sup>®</sup> (IRC)

#### Properties evaluated:

- Structural
- Durability
- Surface-burning characteristics

# 1.2 Evaluation to the following green code(s) and/or standards:

- 2019 California Green Building Standards Code (CALGreen), Title 24, Part 11
- 2015 ICC 700 National Green Building Standard<sup>TM</sup> (ICC 700-2015)

#### Attributes verified:

■ See Section 3.4

#### 2.0 USES

The Fiberon® Decking described in this evaluation report is limited to exterior use as deck boards for balconies, porches, decks and as stair treads for buildings of Type V-B (IBC) construction and dwellings constructed in accordance with the IRC. In addition, Fiberon® Decking may be used for balconies and similar projections on buildings of Type III, IV and V construction when sprinkler protection is extended to these areas, in accordance with Exception 3 to IBC Section 705.2.3.1 (2015, 2012 and 2009 IBC Section 1406.3).

# 3.0 DESCRIPTION

#### 3.1 General:

Fiberon® Decking materials are plastic composites, subject to the requirements of 2018 and 2015 IBC Section 2612 and 2018 IRC Sections R507.2.2 (2015 and 2012 IRC Section R507.3) and R317.4.

# 3.2 Fiberon® PE Decking:

Fiberon® PE Decking has a core which is a composite of polyethylene (PE) and wood fiber, co-extruded with a high density polyethylene (HDPE) capstock. The decking is available in a variety of cross-sections having a nominal size of 1 inch by 6 inches (25.4 by 152 mm). The deck boards are available with square edges or with longitudinal grooves along each side of the board. These grooves are milled into the boards after the extrusion process for use with hidden fastening systems. See Table 1 for detailed product descriptions. Refer to Figures 1 through 4 for product cross-sections.

#### 3.3 Fiberon® PVC Decking:

Fiberon® PVC Decking has a cellular foam polymer core, coextruded with a polyvinyl chloride (PVC) on all four sides. Fiberon® PVC Decking is available with square edges or with longitudinal grooves along each side of the board. The extruded grooves are located along both edges of the boards for use with hidden fastening systems. See Table 2 for detailed product descriptions. Refer to Figures 5 and 6 for product cross-sections.

#### 3.4 Green Attributes:

The attributes of the composite deck boards have been verified as conforming to the provisions of (i) CALGreen Section A5.406.1.2 for reduced maintenance; and (ii) ICC 700-2015 Sections 602.1.6 and 11.602.1.6 for termiteresistant materials and Sections 601.7, 11.601.7, and 12.1(A).601.7 for site-applied finishing materials. Note that decisions on compliance for those areas rest with the user of this report. The user is advised of the project-specific provisions that may be contingent upon meeting specific conditions, and the verification of those conditions is outside the scope of this report. These codes or standards often provide supplemental information as guidance. See Section 3.5 for limitations on termite-resistance use.

#### 3.5 Durability:

When subjected to weathering, insect attack, and other decaying elements, the Fiberon® Decking is equivalent in durability to preservative-treated or naturally durable lumber when used in locations described in Section 2.0 of this



report. The decking has been evaluated for structural capacity when exposed to temperatures from -20°F to 125°F (-29°C to 52°C).

#### 3.6 Surface-burning Characteristics:

When tested in accordance with ASTM E84, the Fiberon® Decking has a flame spread index no greater than 200.

# 4.0 DESIGN AND INSTALLATION

#### 4.1 Design:

The Fiberon® Decking complies with ASTM D7032. See Table 3 for span ratings for Fiberon® Decking with square edges. See Table 4 for span ratings for Fiberon® Decking with grooved edges. Allowable wind uplift pressures based on fastener pull-through capacity and fastener withdrawal from Southern Pine exceed the load rating for the deck boards. If other wood species are used for supporting framing, withdrawal capacity must be addressed to the satisfaction of the code official.

#### 4.2 Installation:

Installation of the Fiberon® Decking must comply with this report and the manufacturer's published installation instructions. The manufacturer's published installation instructions must be available at the jobsite at all times during installation. When the manufacturer's published installation instructions differ from this report, this report governs.

Fiberon® Decking has been evaluated for installation perpendicular to the supporting framing. The deck board ends must be supported. Deck boards must be installed with a  $^{3}/_{16}$  inch (4.8 mm) gap between them. At butt joints, the boards must be gapped in accordance with the report holder's installation instructions, taking into account the ambient temperature at the time of installation.

Fiberon® Decking with square edges must be fastened to each support using two fasteners named in Table 3. Fasteners must be installed at a 90-degree angle to the decking surface. Fasteners for square-edged PVC decking must be installed a minimum of ½ inch (12.7 mm) from the end of the deck board and a minimum of 1 inch (25.4 mm) from each edge of the deck board. Fasteners for square-edged PE decking must be installed a minimum of 1 inch (25.4 mm) from the end of the deck board and a minimum of 1 inch (25.4 mm) from each edge of the deck board.

Fiberon® Decking with grooved edges must be fastened to each support using the applicable hidden fastening system named in Table 4, in accordance with the Fiberon® Decking installation instructions.

Fiberon® Decking used as stair treads must be installed in a minimum of a two-span condition. When reinforcing is required by Table 4, installation must be as shown in Figure 9.

### 5.0 CONDITIONS OF USE

The Fiberon® Decking described in this report complies with, or is a suitable alternative to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- 5.1 The decking must be installed in accordance with the report holder's published installation instructions and this report. In the case of a conflict between this report and the report holder's published installation instructions, this report governs.
- 5.2 The Fiberon® Decking is limited to exterior use as deck boards for balconies, porches, decks and stair treads for Type V-B (IBC) construction and for dwellings constructed in accordance with the IRC, and for balconies and similar projections on building of Type III, IV & V construction where fire sprinkler protection is extended into those areas in accordance with Exception 3 of IBC Section 705.2.3.1 (2015, 2012 and 2009 IBC 1406.3).
- 5.3 Compatibility of the supporting construction materials with all fasteners and other hardware components is subject to approval by the code official.
- 5.4 Only those types of fasteners and fastening methods described in this report have been evaluated for the installation of the Fiberon® Decking; other methods of attachment are outside the scope of this report.
- 5.5 Evaluation of slip resistance for the decking is outside the scope of this report.
- 5.6 Fiberon® Decking is produced in North Carolina and Idaho under quality control programs with inspections by ICC-ES.

#### 6.0 EVIDENCE SUBMITTED

Data in accordance with the Acceptance Criteria for Deck Board Span Ratings and Guardrail Systems (Guards and Handrails) (AC174) dated January 2012 (editorially revised April 2021).

#### 7.0 IDENTIFICATION

- 7.1 Each deck board and/or package of decking must be identified with the name of the report holder (Fiber Composites), the brand name (Fiberon®), the product name (see Table 1), the span rating for use as a deck board or stair tread as applicable, a statement regarding compliance with ASTM D7032, a manufacturing plant identifier and the evaluation report number (ESR-4947).
- **7.2** The report holder's contact information is the following:

FIBER COMPOSITES, LLC 181 RANDOM DRIVE NEW LONDON, NORTH CAROLINA 28127 (800) 573-8841 www.fiberondecking.com

info@fiberondecking.com

# TABLE 1—FIBERON® PE DECKING

PRODUCT NAME	PRODUCT NAME DESCRIPTION	
Good Life™ Weekender Good Life™ Weekender FR	Solid board with two wide flutes on the bottom, coextruded with capstock on sides and top (See Figure 1)	Cabin, Cottage
Good Life™ Escapes Good Life™ Escapes FR	Solid board with two wide flutes on the bottom, coextruded with capstock on sides and top (See Figure 1)	Beach House, Bungalow, Cabana, Tuscan Villa
Sanctuary® Sanctuary® FR	Solid rectangular board coextruded with capstock on sides and top (See Figure 2)	Chai, Earl Grey, Espresso, Latte, Moringa
Concordia™ Horizon®	Solid rectangular board coextruded with capstock on all four sides (See Figure 3)	Castle Gray, Ipe, Rosewood, Tudor Brown
Concordia™ Symmetry®	Solid rectangular board coextruded with capstock on all four sides (See Figure 3)	Burnt Umber, Cinnabar, Graphite, Warm Sienna
ArmorGuard® Solid board with narrow flutes on the bottom, coe capstock on sides and top (See Figure		Brazilian Walnut, Nantucket Gray, Sandcastle
Veranda	Solid board with narrow flutes on the bottom, coextruded with capstock on sides and top (See Figure 4)	Brown, Gray

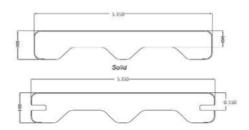


FIGURE 1—FIBERON® GOOD LIFE™ WEEKENDER AND ESCAPES CROSS-SECTION

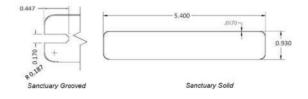


FIGURE 2—FIBERON® SANCTUARY® CROSS-SECTIONS

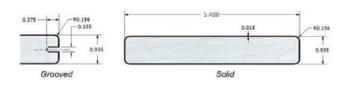


FIGURE 3—FIBERON® CONCORDIA™ HORIZON® AND SYMMETRY® CROSS-SECTIONS

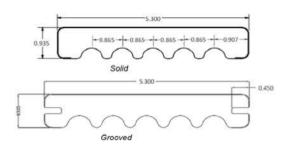


FIGURE 4—FIBERON® ARMORGUARD® AND VERANDA CROSS-SECTIONS

#### TABLE 2—FIBERON® PVC DECKING

PRODUCT NAME	DESCRIPTION	EVALUATED COLORS	
Paramount®	Solid rectangular board coextruded with capstock on sides and top (See Figure 5)	Brownstone, Flagstone, Fossil, Mineral, Sandstone	
Promenade®	Solid rectangular board coextruded with capstock on all four sides (See Figure 6)	Moonlit Cove, Natural Reef, Russet Dune, Sandy Pier, Shaded Cay, Weathered Cliff	

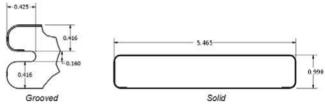


FIGURE 5—FIBERON® PARAMOUNT® CROSS-SECTION

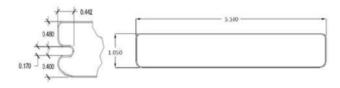


FIGURE 6—FIBERON® PROMENADE CROSS-SECTION

#### TABLE 3—SPAN RATINGS FOR FIBERON® SQUARE EDGE DECK BOARDS

PRODUCT NAME	FASTENERS1	MAXIMUM DECK BOARD SPAN (inches)	MAXIMUM STAIR TREAD SPAN <sup>1</sup> (inches)	LOAD RATING (psf)
Good Life™	#9 x 2¹/₂" SplitStop™ Titan III Composite Screws	16	12	100
Good Life™	#9 x 2 <sup>3</sup> / <sub>4</sub> " FastenMaster TrapEase II Composite Screws	16	12	100
Sanctuary®	#10 x 21/2" SplitStop Titan III Composite Screws	16	12	100
Concordia™	#10 x 21/2" SplitStop Titan III Composite Screws	16	12	100
ArmorGuard®	#10 x 2 <sup>1</sup> / <sub>2</sub> " SplitStop Titan III Composite Screws	16	12	100
Veranda	#10 x 21/2" SplitStop Titan III Composite Screws	16	12	100
Paramount®	#10 x 2 <sup>3</sup> / <sub>4</sub> " Cortex® composite deck screws	16	24 (reinforced) <sup>2</sup>	100
	#9 x 23/4" FastenMaster TrapEase II Composite Screws	16	24 (reinforced) <sup>2</sup>	100
Promenade	#9 x 23/4" FastenMaster TrapEase II Composite Screws	16	24 (reinforced) <sup>2</sup>	100
	#10 x 2 <sup>3</sup> / <sub>4</sub> " Cap-Tor XD Headcote 305 w/Type 17 Auger Tip composite deck screws	16	24 (reinforced) <sup>2</sup>	100

For SI: 1 inch = 25.4 mm; 1 psf = 47.9 Pa.

TABLE 4—SPAN RATINGS FOR FIBERON® GROOVED EDGE DECK BOARDS

PRODUCT NAME	RODUCT NAME FIBERON® FASTENING SYSTEM <sup>1</sup>		LOAD RATING (psf)
	Phantom GT Hidden Fastener System <sup>2</sup>	16	100
Good Life™	EDGE® Clips Hidden Fastener System	16	100
	EDGEX® Clips Hidden Fastener System	16	100
Sanctuary®	Phantom GT Hidden Fastener System²	16	100
Concordia <sup>™</sup>	Phantom GT Hidden Fastener System <sup>2</sup>	16	100
ArmorGuard®	Phantom GT Hidden Fastener System <sup>2</sup> 16		100
	Phantom GT Hidden Fastener System <sup>2</sup>	16	100
Paramount®	EDGE® Clips Hidden Fastener System³	16	100
	EDGEX® Clips Hidden Fastener System³	16	100
	Phantom Universal Hidden Deck Fastener	16	100
Promenade	EDGE <sup>®</sup> Clips Hidden Fastener System <sup>3</sup>	16	100
	EDGEX® Clips Hidden Fastener System³	16	100

For SI: 1 inch = 25.4 mm; 1 psf = 47.9 Pa.

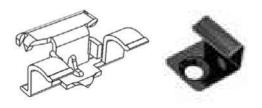
<sup>&</sup>lt;sup>1</sup>A minimum two-span condition is required when deck boards are utilized for a stair tread application.

<sup>&</sup>lt;sup>2</sup>Deck boards used in a stair tread application must be reinforced with 2x4 [1.5 by 3.5 inches (38 by 89 mm)] preservative treated SYP lumber blocking as shown in Figure 8.

<sup>&</sup>lt;sup>1</sup>See Figure 7 for depictions of the fastening systems.

<sup>&</sup>lt;sup>2</sup>Clips must be fastened with #8 x 1.6" long trim head stainless steel screws having a major diameter of 0.165 inch and a minor diameter of 0.105 inch.

<sup>&</sup>lt;sup>3</sup>Clips must be fastened with #7 x 2-1/4" long coated screws (8TPI, 2.21-in overall length, 0.156 major diameter, 0.105-in minor diameter, 0.120-in. shank, 0.200-in head diameter, star drive trim head, self drilling point).



# PHANTOM GT HIDDEN FASTENER CLIP AND PHANTOM EC END CLIP



FIBERON® EDGE® HIDDEN FASTENER SYSTEM

FIBERON® EDGEX® HIDDEN FASTENER SYSTEM

FIGURE 7—FIBERON® HIDDEN FASTENING SYSTEMS

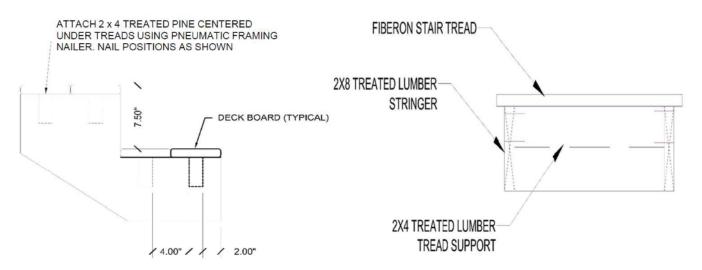


FIGURE 8—FIBERON® PARAMOUNT® AND PROMENADE STAIR TREAD INSTALLATION